Installation Instruction

2023 TOYOTA SIENNA Front Bumper Guard#2254

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2254 bumper parts diagram



2254 Bracket



Install left and right sub-shelves



Install the middle connecting cross bar



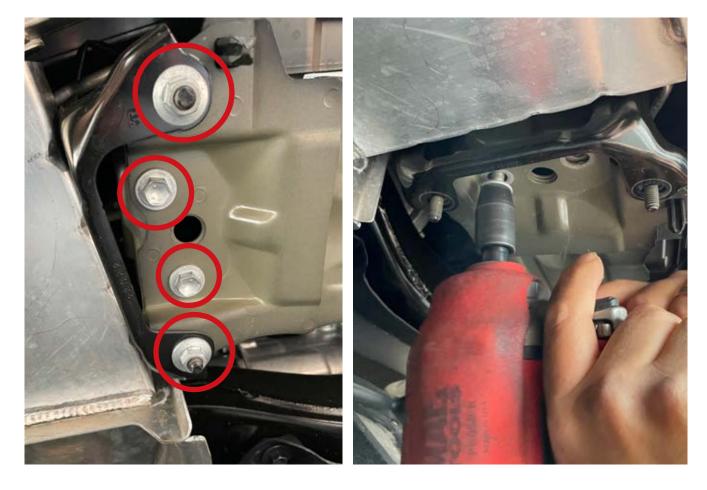
set screw



installation complete



Remove the bottom fender screws



Remove screws





Mounting brackets



Passenger's Side



Driver's Side



Install bumper guard screws



Screw installation is complete

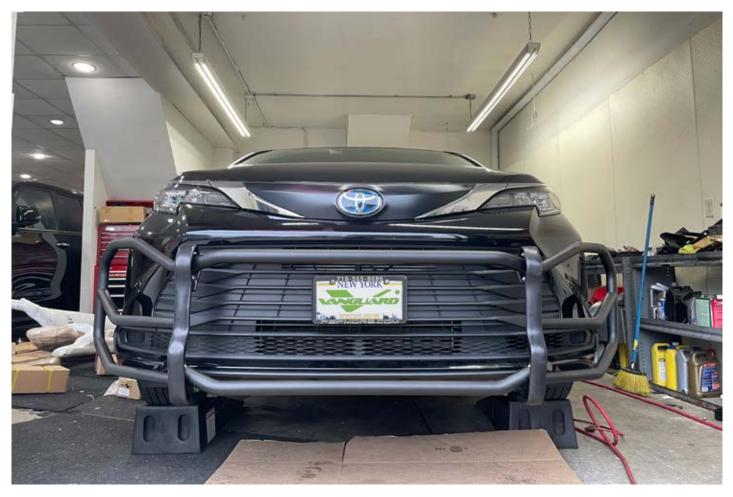




cutting fenders



Reinstall the fenders



Bumper guard installation complete

