## Installation Instructions

06-11 BENZ ML350 3"BULL BAR PART NO # VGUBG-0911SS

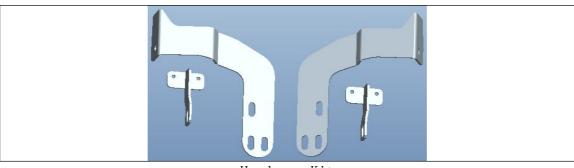
## Part List

Qty	Description	Qty	Description
1	Sport Bar	16	12.5mm x 30mm x 2.5mm flat washer
1	Lower bracket (driver)	8	12mm lock washer
1	Lower bracket (passenger)	8	M12 Nuts
1	T Bracket (Driver)	4	M8 x 30mm Hex Bolt
1	T Bracket (Passenger)	8	8.5mm x 25mm x 2mm flat washer
2	M12 "T" Hex Bolt	4	8mm lock washer
6	M12 x 30mm Hex Bolt	4	M8 Nuts

## Procedure:

- 1. Remove content from box and check for damage, verify all parts are present, read instructions carefully.
- 2. detach lower liner located in front of vehicle and set aside (temporarily)
  - 3. Detach rubber hose from retainer clip located on driver side see figl.
- 4. Remove oval rubber plug located behind body mount bushing and insert M12"T"bolt(see Fig 2.)
- 5. Determine driver and passenger lower bracket and install using (2)12.5mm x 30mm x 2.5mm flat washers, (2)12mm lock washers, (1)M12 Nut, Leave loose (passenger side shown) see Fig 2.
- 6. Remove existing bolt (temporarily) on radiator support and install T bracket using existing bolt. (2) M8\*30mm Hex Bolts (4) 8mm x 25mm x 2mm flat washers (2) 8mm lock washers (2) M8 Nuts leave loose (passenger side shown).
  - 7. Repeat procedure 4, 5, 6 on opposite side.
- 8. Attach sport bar on inside of lower brackets using(4)M12x 30mm Hex Bolts(8)12.5mm\*30mm\*2.5mm flat washers(4)12mm lock washers(4)M12 Nuts then attach T bracket to lower bracket and sport bar using(2)M12x 30mm Hex Bolts(4)12.5mm\*30mm\*2.5mm flat washers(2)12mm lock washers(2)M12 Nuts. See Fig 1. (Driver Side Shown)
  - 9. Level and adjust sport bar as desired tighten and torque bolts

10. Measure and trim lower plastic liner as desired. Reinstall lower plastic liner on vehicle.



Hardware Kit



